

# Sintesis $\text{Ca}_3\text{Co}_2\text{O}_6$ dan $\text{CaMnO}_3$ dari bahan baku $\text{CaCO}_3$ $\text{CoCO}_3$ dan $\text{MnCO}_3$ melalui proses reaksi padatan = Synthesis of $\text{Ca}_3\text{Co}_2\text{O}_6$ dan $\text{CaMnO}_3$ using $\text{CaCO}_3$ $\text{CoCO}_3$ and $\text{MnCO}_3$ raw material by solid state reaction process

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Deskripsi Lengkap: <https://lib.ui.ac.id/detail?id=20404335&lokasi=lokal>

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Abstrak

[<b>ABSTRAK</b><br>

Pemanfaatan panas yang tidak terpakai adalah salah satu bentuk efisiensi energi.

Panas yang tidak terpakai dari industri dan transportasi dapat dikonversikan menjadi energi listrik dengan menggunakan material termoelektrik. Keramik  $\text{Ca}_3\text{Co}_2\text{O}_6$  dan  $\text{CaMnO}_3$  adalah salah satu contoh material. Penelitian yang dilakukan adalah percobaan sintesis keramik  $\text{Ca}_3\text{Co}_2\text{O}_6$  dan  $\text{CaMnO}_3$  menggunakan metode proses reaksi padatan.

Sintesis material menggunakan bahan baku berbasis karbonat, yaitu  $\text{CaCO}_3$ ,  $\text{CoCO}_3$  dan  $\text{MnCO}_3$ . Sintesis dilakukan dengan mengacu pada diagram fasa sistem Ca-Co-O dan Ca-Mn-O. Berdasarkan analisis termal, untuk mendapatkan fasa  $\text{CaO}$ ,  $\text{Co}_3\text{O}_4$  dan  $\text{Mn}_2\text{O}_3$  maka bahan baku yang berbasis karbonat harus dikalsinasi pada suhu  $800^\circ\text{C}$ . Suhu pembentukan  $\text{Ca}_3\text{Co}_2\text{O}_6$  berdasarkan diagram fasa sistem Ca-Co-O dan Ca-Mn-O adalah pada rentang suhu  $824-1027^\circ\text{C}$  dan  $\text{CaMnO}_3$  pada rentang suhu  $1100-1600^\circ\text{C}$  dengan lingkungan atmosfer udara bebas.

Hasil sintesis diperoleh fasa  $\text{Ca}_3\text{Co}_2\text{O}_6$  terbentuk paling baik pada suhu  $1000^\circ\text{C}$ , tetapi masih terdapat fasa lain yaitu  $\text{CoO}$  dan  $\text{Co}_3\text{O}_4$ . Fraksi berat masing-masing fasa adalah  $\text{Ca}_3\text{Co}_2\text{O}_6 : \text{CoO} : \text{Co}_3\text{O}_4 = 71,1 : 21,6 : 7,3$ . Sedangkan pada sintesis  $\text{CaMnO}_3$ , fasa  $\text{CaMnO}_3$  sudah terbentuk satu fasa pada suhu  $1100^\circ\text{C}$ .

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<b>ABSTRACT</b><br>

Heat is one kind of energy source that can increase energy efficiency. Heat from industrial and transportation can be converted into electrical energy through a thermoelectric material.  $\text{Ca}_3\text{Co}_2\text{O}_6$  and  $\text{CaMnO}_3$  ceramics are thermoelectric materials. The main idea of this research is synthesis of  $\text{Ca}_3\text{Co}_2\text{O}_6$  and  $\text{CaMnO}_3$  ceramics using solid state reaction method.

Synthesis of thermoelectric materials using carbonate-based raw materials. The raw materials are  $\text{CaCO}_3$ ,  $\text{CoCO}_3$  and  $\text{MnCO}_3$ . Synthesis of material is done with reference to the phase diagram system of Ca-Co-O and Ca-Mn-O. Based on thermal analysis, the carbonate-based raw materials must be calcined at temperature  $800^\circ\text{C}$  to get  $\text{CaO}$ ,  $\text{Co}_3\text{O}_4$  and  $\text{Mn}_2\text{O}_3$  phases. The temperature formation of  $\text{Ca}_3\text{Co}_2\text{O}_6$  and  $\text{CaMnO}_3$  are about  $824-1027^\circ\text{C}$  based on phase diagram system of Ca-Co-O and  $1100-1600^\circ\text{C}$  based on phase diagram system of

Ca-Mn-O in air.

Ca<sub>3</sub>Co<sub>2</sub>O<sub>6</sub> phase is formed at temperatures of 1000°C, but there were some other phase, i.e., CoO and Co<sub>3</sub>O<sub>4</sub>. Weight fraction of each phase is Ca<sub>3</sub>Co<sub>2</sub>O<sub>6</sub> : CoO : Co<sub>3</sub>O<sub>4</sub> = 71,1 : 21,6 : 7,3. While CaMnO<sub>3</sub> one phase is already formed at 1100°C.; Heat is one kind of energy source that can increase energy efficiency. Heat from industrial and transportation can be converted into electrical energy through a thermoelectric material. Ca<sub>3</sub>Co<sub>2</sub>O<sub>6</sub> and CaMnO<sub>3</sub> ceramics are thermoelectric materials. The main idea of this research is synthesis of Ca<sub>3</sub>Co<sub>2</sub>O<sub>6</sub> and CaMnO<sub>3</sub> ceramics using solid state reaction method.

Synthesis of thermoelectric materials using carbonate-based raw materials. The raw materials are CaCO<sub>3</sub>, CoCO<sub>3</sub> and MnCO<sub>3</sub>. Synthesis of material is done with reference to the phase diagram system of Ca-Co-O and Ca-Mn-O. Based on thermal analysis, the carbonate-based raw materials must be calcined at temperature 800°C to get CaO, Co<sub>3</sub>O<sub>4</sub> and Mn<sub>2</sub>O<sub>3</sub> phases. The temperature formation of Ca<sub>3</sub>Co<sub>2</sub>O<sub>6</sub> and CaMnO<sub>3</sub> are about 824-1027°C based on phase diagram system of Ca-Co-O and 1100-1600°C based on phase diagram system of Ca-Mn-O in air.

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