

Industrial process identification and control design: step-test and relay-experiment-based methods

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Abstrak

Industrial process identification and control design is devoted to advanced identification and control methods for the operation of continuous-time processes both with and without time delay, in industrial and chemical engineering practice. The simple and practical step- or relay-feedback test is employed when applying the proposed identification techniques, which are classified in terms of common industrial process type : open-loop stable, integrating; and unstable, respectively. Correspondingly, control system design and tuning models that follow are presented for single-input-single-output processes. Furthermore, new two-degree-of-freedom control strategies and cascade control system design methods are explored with reference to independently-improving, set-point tracking and load disturbance rejection. Decoupling, multi-loop, and decentralized control techniques for the operation of multiple-input-multiple-output processes are also detailed. Perfect tracking of a desire output trajectory is realized using iterative learning control in uncertain industrial batch processes. All the proposed methods are presented in an easy-to-follow style, illustrated by examples and practical applications.