

Praktik Kerja Di PT.Takeda Indonesia Periode 4 Juli ? 29 Agustus 2022. Analisis Penyebab Tingginya Waktu Downtime Pada Perbaikan Cutting Mesin Stripping ?M? Menggunakan Metode RCA di Departemen Packaging PT.Takeda Indonesia Periode Januari 2020 ? Juni 202 = : Internship at PT. Takeda Indonesia Period July 4 – August 29 2022. Analysis of the Causes of High Downtime in Repairing the “M” Stripping Machine Cutting Using the RCA Method in the Packaging Department of PT. Takeda Indonesia Period January 2020 – June

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Abstrak

Penggunaan mesin yang terlalu lama dan secara terus menerus membuka peluang yang lebih besar terhadap kerusakan mesin yang akan menyebabkan terhambatnya proses produksi sehingga menyebabkan pemborosan. Salah satunya waktu henti (downtime) pada saat melaksanakan proses produksi. Adapun yang dapat digunakan dalam menganalisis penyebab kerusakan mesin yaitu dengan menggunakan metode RCA yaitu metode 5-Whys dan Fishbond Diagram. Perbaikan cutting horizontal/vertikal (3d) pada mesin stripping “M” merupakan kategori downtime tertinggi kedua, hal tersebut dikarenakan sering terjadinya mesin cutting yang tumpul dan tidak center.

..... Work Practices at PT. Takeda Indonesia Period 4 July – 29 August 2022. Analysis of the Causes of High Downtime The use of machines that are too long and continuously opens up greater opportunities for machine damage which will cause delays in the production process resulting in waste. One of them is downtime during the production process. As for what can be used in analyzing the causes of engine damage, namely by using the RCA method, namely the 5-Whys method and Fishbond Diagram. Repair of horizontal/vertikal (3d) cutting on the "M" stripping machine is the second highest downtime category, this is due to the frequent occurrence of blunt and out-of-center cutting machines. e On "M" Stripping Machine Cutting Repairs Using the RCA Method in the Packaging Department of PT. Takeda Indonesia Period January 2020 – June 2022..