

# Summary Report Product Transfer Departemen Teknikal Servis di PT. Beta Pharmacon Periode April-Agustus 2023 = Summary Report Product Transfer Technical Service Department at PT. Beta Pharmacon Period April-August 2023

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## Abstrak

Industri farmasi di Indonesia menawarkan peluang pertumbuhan yang besar seiring dengan peningkatan jumlah industri farmasi dan populasi penduduk. Namun, Indonesia masih menghadapi tantangan dalam mengimbangi nilai impor dengan ekspor produk sediaan, hal ini menyebabkan defisit dalam neraca perdagangan. Salah satu solusi yang dijajaki adalah kerjasama dengan perusahaan toll manufacturing untuk meningkatkan produksi dalam negeri dan mengurangi ketergantungan barang impor. Melalui analisis metode uji (AMT), ditemukan permasalahan seperti kebersihan peralatan, metode transfer antar anak perusahaan, dan penyimpanan dokumen yang tidak sistematis. Solusi yang direkomendasikan meliputi implementasi Standar Operasional Prosedur (SOP) digital, perbaikan sistem validasi pembersihan peralatan, dan perbandingan metode pemeriksaan serta formula antara site petransfer dengan site penerima transfer. Tindakan preventif ini diharapkan dapat memastikan kelancaran operasional dan efisiensi dalam industri farmasi. .... The pharmaceutical industry in Indonesia offers great growth opportunities along with the increase in the number of pharmaceutical industries and population. However, Indonesia still faces challenges in balancing the value of imports with exports of manufactured products, this causes a deficit in the trade balance. One solution being explored is collaboration with toll manufacturing companies to increase domestic production and reduce dependence on imported goods. Through test method analysis (AMT), problems were found such as equipment cleanliness, transfer methods between subsidiaries, and unsystematic document storage. Recommended solutions include implementing digital Standard Operating Procedures (SOP), improving the equipment cleaning validation system, and comparing inspection methods and formulas between transferer sites and transferee sites. This preventive action is expected to ensure smooth operations and efficiency in the pharmaceutical industry.