

### Lampiran 1 Tabulasi Studi Feasibilitas

No	Parameter	Defines	Grade (1-10)	ARE	Arafura	Great Western	IREL	MAREC	Molycorp
1	Mineral Deposit	Monazite Bastnaesite Xenotime Lain-lain	7 6 5 4	$7+5 = 12$ $12*20\% =$ 2.4	$7+4 = 11$ $11*20\% =$ 2.2	6 $6*20\% =$ 1.2	$7+4 = 11$ $11*20\% =$ 2.2	$7+5 = 12$ $12*20\% =$ 2.4	6 $6*20\% =$ 1.2
2	Transportasi	Conveyor Truk Rail Bond Vehicles	7 4 5	$4+5 =$ $7*20\% =$ 1.4	$7+4 =$ $9*20\% =$ 1.8	7 $2.2$	$7*20\% =$ $11*20\% =$ 1.4	$7*20\% =$ $11*20\% =$ 1.4	$7 + 4 =$ $11*20\% =$ 2.2
3	Produksi	Rare Earth Uranium / Thorium Lain-lain	6 3 4	$6+4 =$ $10*20\% =$ 2	$6+3+4 =$ $13*20\% =$ 2.6	6 $6+4 =$ 2	$6+4 =$ $10*20\% =$ 2	6 $6*20\% =$ 1.2	6 $6*20\% =$ 1.2
4	Mining	Bobot (20%)	Open Pit Underground	6 4	$6*20\% =$ 1.2	$6*20\% =$ 1.2	$6*20\% =$ 1.2	$6*20\% =$ 1.2	$6*20\% =$ 1.2
5	Processing Recoveries	Calcining Chlorinating Ion Exchange Solvent Extraction Digesting with Acid Digesting with Base	2 2 5 5 2 2	$5+2 =$ $7*20\% =$ 1.4	$5+2+2 =$ $9*20\% =$ 1.8	$5+2 =$ $7*20\% =$ 1.4	$5+2+2 =$ $9*20\% =$ 1.8	$5+2+2 =$ $9*20\% =$ 1.8	$5+2 =$ $7*20\% =$ 1.4

Keterangan : Proses tersebut dinilai berdasarkan kuantitas data yang umum, yang dapat memberikan gambaran yang representatif.

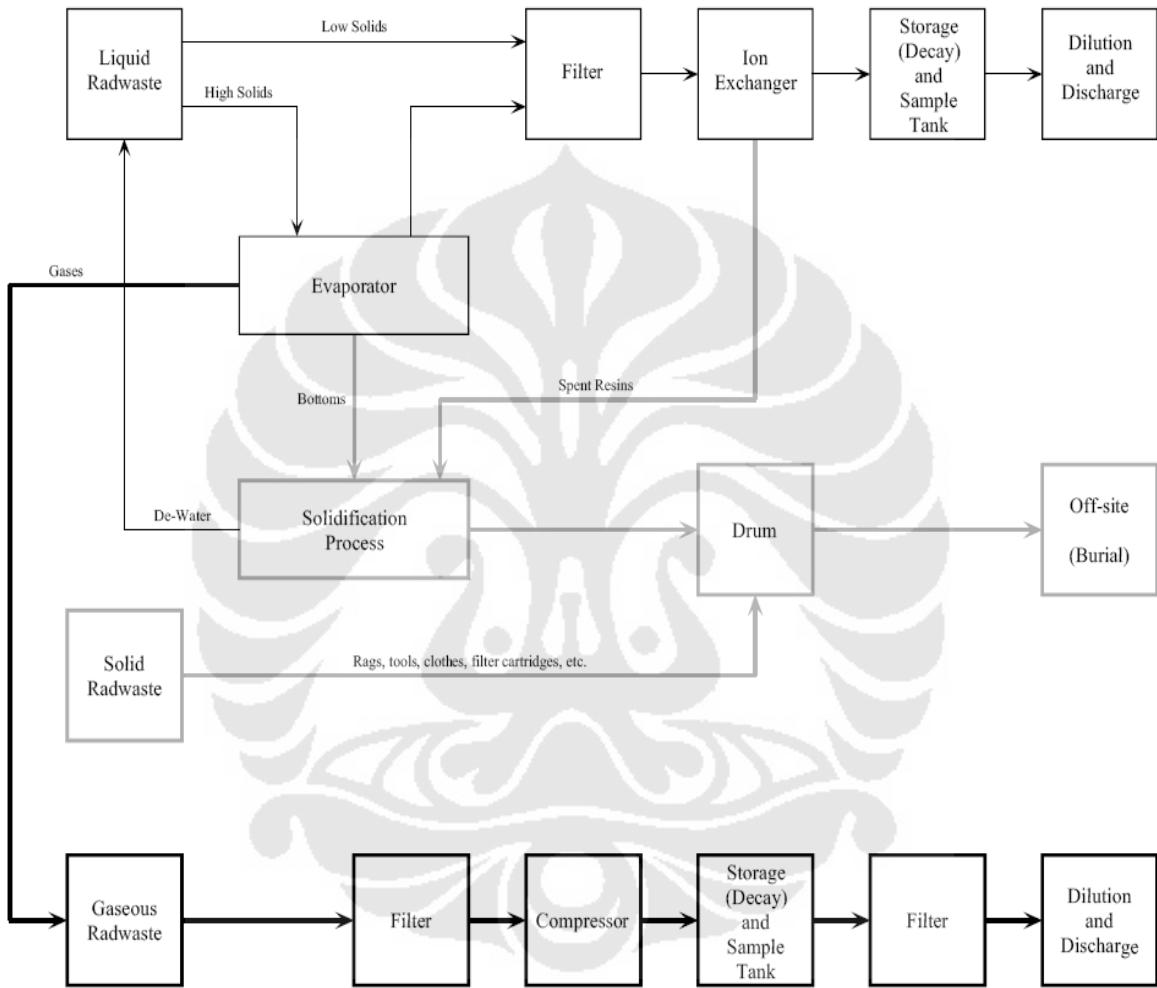
Grade disini merupakan rentang penilaian dengan menggunakan skala 1-10, dikali dengan bobot (%)

## LAMPIRAN 2 Hasil Studi Feasibilitas

No	Parameter	Asia Rate		Pertambangan		Malaysian Rate	Molycorp Corporation
		Earth Corporation	Arafura Resources Limited	Great Western Minerals Group	Indian Rate Earth Limited		
1	Mineral Deposit (Robot 20%)	Manganese & Vermiculite (dan perakitan bahan tanah)	(Manganese & Vermiculite)	Bastnasite dalam batuan Pegmatite dalam batuan pegmatite	Bastnasite dalam batuan Pegmatite dalam batuan pegmatite	Manganese Zinc Rutile (dan sand beach beneficiation) (dan Apaite) (Nilai 1.2)	Bastnasite (dan perakitan bahan tanah) (Nilai 2.4)
2	Transportasi (Robot 20%)	Conveyor (Nilai 1.4)	Truck and Rail Bond Vehicles (Nilai 1.8)	Logging truck and conveyor (Nilai 2.2)	Logging truck and conveyor (Nilai 2.2)	Conveyor (Nilai 1.4)	Haul truck and conveyor (Nilai 1.2)
3	Produksi (Robot 20%)	4,200 TPA (high rare earth), 550 TPA (heavy rare earth), 4,000 TPA (magnesium phosphate)	Rare earths (10,000 TPA), Phosphate acid (15,000 TPA), Uranium (150), Calcium chloride 400,000 TPA (Nilai 2)	Rare earth (5,000 TPA), Trisodium phosphate (Nilai 2.5)	Rare earth (5,000 TPA), zinc, lignite, silimaria (Nilai 2)	Rare earth (5,000 TPA) from vernonite cracking process (roasting, digestion, metathesis)	Rare earth (5,000 TPA) (Nilai 2.2)
4	Mining (Robot 20%)	Open pit mining (in mining) separate from cassiterite ore (Amang plant)	Open Pit (750,000 TPA ore), Vine life 20 years, Heavy medium separation (30% mass rejection and 95% to recover) (Nilai 1.2)	Open pit mining (180,000 TPA ore), mine life 20 years, Heavy medium separation (30% mass rejection and 95% to recover) (Nilai 2.1)	Mill raw beach sand (digging) DWC (mining), grinding mills, rotation (concentrating) (Nilai 1.2)	Open pit mining (in mining) separates from cassiterite ore (Amang plant) (Nilai 1.2)	Open pit, comminution (crushing and grinding), separation (from rotation) (Nilai 1.2)
5	Processing Recoveries (Robot 20%)	Cracking Plants (rare earth concentrates), Purification/ separation (high purity rare earth elements)	Rare earths (63%), Propionate (60%), Uranium (80%) From Solvent Extraction, REO extraction, Uranium extraction (Nilai 1.4)	Floating Concentrate mill, Leaching/ separation (solvent extraction with organic solvent), Precipitation tank (purification) (Nilai 1.8)	Purification (Solvent extraction and ion exchange, Calcining separation (high purity rare earth elements)) (Nilai 1.4)	Cracking Plants (rare earth concentrates), Purification/ Leaching (Solvent extraction to gain of high purity rare earth) (Nilai 1.8)	Concentrating (thickening) (Nilai 1.2)
Total		8.4	9.6	8	8.5	8	7.2

## LAMPIRAN 3 Radioactive Waste Handling System

Radioactive Waste Handling System





# Capital costs

Pre-feasibility costs estimates accurate to  $\pm 30\%$



Total process costs include equipment and installation costs and exclude mine site costs.  
Contingency costs of \$120m have been excluded.  
Installation includes first fill and working capital