LAMPIRAN 1
PROGRAM PEMBUATAN *LASER TRAJECTORY*

```
function A= TrajectoryThesis ()
cla reset;
clear all;
formku = guidata(gcbo);
tinggiAngkat = str2double(get(formku.LayerThickness,'String'));
xStepOver = str2double(get(formku.HatchSpace,'String'));
data=get(formku.iFile,'String');
fid=fopen(data,'r');

%tampilkanGambar(fid);
xMinMax = [1000 -1000];
yMinMax = [1000 -1000];
zMinMax = [1000 -1000];
i=1;
j=1;
count=0;
arr = zeros(3);
while (1)
    aa=fgetl(fid);
    if ~ischar(aa),
        break;
    end
    [a,b] = strtok(aa,' ');
    if strcmp(a,'facet')
        [c,d]= strtok(b,' ');
        for k=4:6,
            [e,d] = strtok(d,' ');
            hihi = inline(e);
            T(i,k) = hihi(1);
        end
        ii = 0;
        count=1;
    elseif strcmp(a,'endsolid'),
        i=i-1;
        j=j-1;
    elseif strcmp(a,'endfacet')
        T(i,1)=arr(1);
        T(i,2)=arr(2);
        T(i,3)=arr(3);
        i=i+1;

    elseif strcmp(a,'vertex')
        ii=ii+1;
        [a,b]= strtok(b,' ');
        [b,c]= strtok(b,' ');
        haha=inline(a);
        huhu(1) = haha(1);
        X(ii) = haha(1);
        haha=inline(b);
        huhu(2) = haha(2);
        Y(ii) = haha(1);
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    haha=inline(c);
    huhu(3) = haha(3);
    Z(ii) = haha(1);

        V(j,1)=0;
        V(j,2)=0;
        V(j,3)=0;

    index=0;
    for kaka= 1:j,
        if (abs(V(kaka,1)-huhu(1))<0.001 && abs(huhu(2)-V(kaka,2))<0.001 && abs(huhu(3)-
V(kaka,3))<0.001)
            index=kaka;
            break;
        end
    end
    if index==0, % masukkan ke vertex

        %disp('masuk');
        V(j,1)=huhu(1);
        V(j,2)=huhu(2);
        V(j,3)=huhu(3);
        if xMinMax(1)>V(j,1),
            xMinMax(1)=V(j,1);
        end
        if xMinMax(2)<V(j,1),
            xMinMax(2)=V(j,1);
        end
        if yMinMax(1)>V(j,2),
            yMinMax(1)=V(j,2);
        end
        if yMinMax(2)<V(j,2),
            yMinMax(2)=V(j,2);
        end
        if zMinMax(1)>V(j,3),
            zMinMax(1)=V(j,3);
        end
        if zMinMax(2)<V(j,3),
            zMinMax(2)=V(j,3);
        end
        arr(count)=j;
    else
        arr(count)=index;
        j=j-1;
    end
    j=j+1;
    count=count+1;
    end
end
fclose(fid);

deltaX=xMinMax(1)-0;
deltaY=yMinMax(1)-0;
deltaZ=zMinMax(2)-0;
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% normalisasi
xMinMax(1)=xMinMax(1)-deltaX;
xMinMax(2)=xMinMax(2)-deltaX;
yMinMax(1)=yMinMax(1)-deltaY;
yMinMax(2)=yMinMax(2)-deltaY;
zMinMax(1)=zMinMax(1)-deltaZ;
zMinMax(2)=zMinMax(2)-deltaZ;

% menentukan index segitiga dan index vertex
for i=1:i,
    %disp([i T(i,1) T(i,2) T(i,3)]);
end

% menentukan index vertex dan koordinat vertex
for ii=1:j,
    V(ii,1)=V(ii,1)-deltaX;
    V(ii,2)=V(ii,2)-deltaY;
    V(ii,3)=V(ii,3)-deltaZ;
    %disp([ii V(ii,1) V(ii,2) V(ii,3)]);
end

% pembagian Z
jmlSegitiga = i;
jmlVertex = j;
counterAngkat=0;
angkatan=0;
% ambil segitiga-segitiga tiap angkatan (brute searching)
zTertinggi = -1000;
zTerendah = 1000;
for i=zMinMax(1)+(tinggiAngkat/2):tinggiAngkat:zMinMax(2),
    counterAngkat=counterAngkat+1;
    jumlahAngkatan(counterAngkat)=0;
    for j=1:jmlSegitiga,
        for k=1:3,
            indexV = k;
            index1 = T(j,indexV);
            indexV = k+1;
            if indexV>3,
                indexV=indexV-3;
            end
            index2 = T(j,indexV);

            letakZ_1 = V(index1,3);
            letakZ_2 = V(index2,3);
            if
(letakZ_1<i&&i<letakZ_2)||(letakZ_1>i&&i>letakZ_2)||letakZ_1==letakZ_2==i||letakZ_1==i||leta
kZ_2==i,
                % catat index segitiga
                jumlahAngkatan(counterAngkat) = jumlahAngkatan(counterAngkat)+1;
                angkatan(counterAngkat,jumlahAngkatan(counterAngkat))=j;
                % cari z tertinggi dan terendah
                if zTertinggi<i,
                    zTertinggi = i;
                end
                if zTerendah>i,
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            zTerendah = i;
          end
            break;
        end
      end
    end
end

% Proses segitiga-segitiga tiap angkatan
counterAngkat=1;
bagian=0;
jumlahBagian=0;
i=zMinMax(1)+(tinggiAngkat/2);
counterBagian=0;
while 1,

   if masihAdaBukanNol(angkatan,jumlahAngkatan,counterAngkat)==0,
%1.fungsi:masihAdaBukanNol
     i=i+tinggiAngkat;
     counterAngkat=counterAngkat+1;
     if i>zMinMax(2),
        break;
     end
   end
   % cari segitiga pertama
   for j=1:jumlahAngkatan(counterAngkat),
     indexSegitiga = angkatan(counterAngkat,j);
     if indexSegitiga>0,
       counterBagian=counterBagian+1;
       jumlahBagian(counterBagian)=0;
       for k=1:3,
         indexV = k;
         index1 = T(indexSegitiga,indexV);   % penghubung
         indexV = k+1;
         if indexV>3,
            indexV=indexV-3;
         end
         index2 = T(indexSegitiga,indexV);   % penghubung

         letakZ_1 = V(index1,3);
         letakZ_2 = V(index2,3);
         if (letakZ_1<i&&i<letakZ_2)||(letakZ_1>i&&i>letakZ_2),
            % lakukan perhitungan
            tempHasil = findZIntersectionProcess(V,index1,index2,i);
%2.fungsi:findZIntersectioProcess
            jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
            % parameter V2 adalah :
            % titik urutan pengangkatan,
            % jumlah titik pada pengangkatan ke-n
            % elemen x,y,z
            V2(counterBagian,jumlahBagian(counterBagian),1) = tempHasil(1);
            V2(counterBagian,jumlahBagian(counterBagian),2) = tempHasil(2);
            V2(counterBagian,jumlahBagian(counterBagian),3) = tempHasil(3);
            angkatan(counterAngkat,j) = 0;
            break;
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            elseif letakZ_1==i,
                % elemen2 vertex tersebut masukkan ke dalam V2
                % cari vertex selanjutnya, bisa jatuh di sisi atau di
                % titik lagi
                index2 = -1;    % memberi tahu bahwa tidak ada pasangan bagi index1 (bukan sisi
yang berpotongan)
                jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
                % parameter V2 adalah :
                % titik urutan pengangkatan,
                % jumlah titik pada pengangkatan ke-n
                % elemen x,y,z
                V2(counterBagian,jumlahBagian(counterBagian),1) = V(index1,1); % x
                V2(counterBagian,jumlahBagian(counterBagian),2) = V(index1,2); % y
                V2(counterBagian,jumlahBagian(counterBagian),3) = V(index1,3); % z
                angkatan(counterAngkat,j) = 0;
                break;
            elseif letakZ_2==i,
                % elemen2 vertex tersebut masukkan ke dalam V2
                % cari vertex selanjutnya, bisa jatuh di sisi atau di
                % titik lagi
                index1 = index2;
                index2 = -1;    % memberi tahu bahwa tidak ada pasangan bagi index1 (bukan sisi
yang berpotongan)
                jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
                % parameter V2 adalah :
                % titik urutan pengangkatan,
                % jumlah titik pada pengangkatan ke-n
                % elemen x,y,z
                V2(counterBagian,jumlahBagian(counterBagian),1) = V(index1,1); % x
                V2(counterBagian,jumlahBagian(counterBagian),2) = V(index1,2); % y
                V2(counterBagian,jumlahBagian(counterBagian),3) = V(index1,3); % z
                angkatan(counterAngkat,j) = 0;
                break;
            end
        end
        if angkatan(counterAngkat,j)==0,
            break;
        end
    end
end

% cari segitiga selanjutnya
j=1;
while j<=jumlahAngkatan(counterAngkat),
    indexSegitiga = angkatan(counterAngkat,j);
    if indexSegitiga>0,
        for k=1:3,
            indexPertama = k;
            index_V1 = T(indexSegitiga,indexPertama);
            indexKedua = k+1;
            if indexKedua>3,
                indexKedua=indexKedua-3;
            end
            index_V2 = T(indexSegitiga,indexKedua);
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            if (index_V1==index1 && index_V2==index2) || (index_V1==index2 &&
index_V2==index1),
              % cari vertex ketiga
              % pasangan berikutnya
              indexKetiga = getPasanganKetiga(indexPertama,indexKedua);
%4.fungsi:getPasanganKetiga
              index3 = T(indexSegitiga,indexKetiga);   % penghubung

              % place here
              letakZ_1 = V(index1,3);
              letakZ_2 = V(index2,3);
              letakZ_3 = V(index3,3);

              % cek 1 dengan 3
              if (letakZ_1<i&&i<letakZ_3)||(letakZ_1>i&&i>letakZ_3),
                index2 = index1;    % penghubung
                index1 = index3;
                % lakukan perhitungan
                tempHasil = findZIntersectionProcess(V,index1,index2,i);
                jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
                % parameter V2 adalah :
                % titik urutan pengangkatan,
                % jumlah titik pada pengangkatan ke-n
                % elemen x,y,z
                V2(counterBagian,jumlahBagian(counterBagian),1) = tempHasil(1);
                V2(counterBagian,jumlahBagian(counterBagian),2) = tempHasil(2);
                V2(counterBagian,jumlahBagian(counterBagian),3) = tempHasil(3);
                angkatan(counterAngkat,j) = 0;
                j=0;
                break;

          % cek 2 dengan 3
            elseif (letakZ_2<i&&i<letakZ_3)||(letakZ_2>i&&i>letakZ_3),
                index1 = index2;    % penghubung
                index2 = index3;
                % lakukan perhitungan
                tempHasil = findZIntersectionProcess(V,index1,index2,i);
                jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
                % parameter V2 adalah :
                % titik urutan pengangkatan,
                % jumlah titik pada pengangkatan ke-n
                % elemen x,y,z
                V2(counterBagian,jumlahBagian(counterBagian),1) = tempHasil(1);
                V2(counterBagian,jumlahBagian(counterBagian),2) = tempHasil(2);
                V2(counterBagian,jumlahBagian(counterBagian),3) = tempHasil(3);
                angkatan(counterAngkat,j) = 0;
                j=0;
                break;
                % cek 3
            elseif i==letakZ_3,
                % elemen2 vertex tersebut masukkan ke dalam V2
                % cari vertex selanjutnya, bisa jatuh di sisi atau di
                % titik lagi
                index1 = index3;
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70

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                    index2 = -1;    % memberi tahu bahwa tidak ada pasangan bagi index1 (bukan sisi
yang berpotongan)
                    jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
                    % parameter V2 adalah :
                    % titik urutan pengangkatan,
                    % jumlah titik pada pengangkatan ke-n
                    % elemen x,y,z
                    V2(counterBagian,jumlahBagian(counterBagian),1) = V(index1,1);  % x
                    V2(counterBagian,jumlahBagian(counterBagian),2) = V(index1,2);  % y
                    V2(counterBagian,jumlahBagian(counterBagian),3) = V(index1,3);  % z
                    angkatan(counterAngkat,j) = 0;
                    j=0;
                    break;
                end
            elseif index2==-1,
                simpan1 = index1;
                simpan2 = index2;
                if index1==index_V1,
                    index2 = index_V2;
                elseif index1==index_V2,
                    index2 = index_V1;
                else
                    continue;
                end
                % ambil index ketiga
                indexKetiga = getPasanganKetiga(indexPertama,indexKedua);
                index3 = T(indexSegitiga,indexKetiga);   % penghubung

                % place here
                letakZ_1 = V(index1,3);
                letakZ_2 = V(index2,3);
                letakZ_3 = V(index3,3);

                % cek index kedua
                if letakZ_2==i,
                    index1 = index2;
                    index2 = -1;    % memberi tahu bahwa tidak ada pasangan bagi index1 (bukan sisi
yang berpotongan)
                    jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
                    % parameter V2 adalah :
                    % titik urutan pengangkatan,
                    % jumlah titik pada pengangkatan ke-n
                    % elemen x,y,z
                    V2(counterBagian,jumlahBagian(counterBagian),1) = V(index1,1);  % x
                    V2(counterBagian,jumlahBagian(counterBagian),2) = V(index1,2);  % y
                    V2(counterBagian,jumlahBagian(counterBagian),3) = V(index1,3);  % z
                    angkatan(counterAngkat,j) = 0;
                    j=0;
                    break;
                % cek index ketiga
                elseif letakZ_3==i,
                    index1 = index3;
                    index2 = -1;    % memberi tahu bahwa tidak ada pasangan bagi index1 (bukan sisi
yang berpotongan)
                    jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
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71

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                % parameter V2 adalah :
                % titik urutan pengangkatan,
                % jumlah titik pada pengangkatan ke-n
                % elemen x,y,z
                V2(counterBagian,jumlahBagian(counterBagian),1) = V(index1,1);  % x
                V2(counterBagian,jumlahBagian(counterBagian),2) = V(index1,2);  % y
                V2(counterBagian,jumlahBagian(counterBagian),3) = V(index1,3);  % z
                angkatan(counterAngkat,j) = 0;
                j=0;
                break;
            % cek garis antara 2 dan 3
            elseif (letakZ_2<i&&i<letakZ_3)||(letakZ_2>i&&i>letakZ_3),
                index1 = index2;    % penghubung
                index2 = index3;
                % lakukan perhitungan
                tempHasil = findZIntersectionProcess(V,index1,index2,i);
                jumlahBagian(counterBagian) = jumlahBagian(counterBagian)+1;
                % parameter V2 adalah :
                % titik urutan pengangkatan,
                % jumlah titik pada pengangkatan ke-n
                % elemen x,y,z
                V2(counterBagian,jumlahBagian(counterBagian),1) = tempHasil(1);
                V2(counterBagian,jumlahBagian(counterBagian),2) = tempHasil(2);
                V2(counterBagian,jumlahBagian(counterBagian),3) = tempHasil(3);
                angkatan(counterAngkat,j) = 0;
                j=0;
                break;
            else
                % tidak ada, kembalikan seperti semula
                index1 = simpan1;
                index2 = simpan2;
            end

        end
        % end of place here
    end
  end
  j=j+1;
  end
end

% perlu dicari perbagian per level
% 1. tentukan besar perpindahan
% 2. tentukan titik-titik yang berpotongan berdasarkan perpindahan tersebut

V_Lintasan = 0;  % menyimpan lintasan y. Paramater adalah :
% 1. bagian lintasan
% 2. elemen x/y/z
% periksa per bagian
VJmlLintasan = 0; % menyimpan jumlah titik-titik tiap lintasan
bagianLintasan = 0;
% mencatat tiap kali pengangkatan
z = zMinMax(1)-(tinggiAngkat/2);
while 1,
  if z>zMinMax(2),
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72

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        break;  % jika sudah melewati batas tinggi, keluar
    end
    z=z+tinggiAngkat;
    % proses mencatat tiap stepover
    x = xMinMax(1)-(xStepOver/2);
    while 1,
        x = x+xStepOver;
        if x>xMinMax(2),
            break;
        end

        % bagian Lintasan bertambah setiap ada garis baru
        bagianLintasan = bagianLintasan+1;
        VJmlLintasan(bagianLintasan)=0;

        % proses mencari titik
        for k=1:counterBagian,
            % cek z titik pada bagian tertentu
            if abs(V2(k,1,3)-z)>0.00001,
                continue;
            end
            % bila z berada pada letak yang tepat, cari titik-titik
            % singgungnya
            for l=1:jumlahBagian(k),
                satu = l;
                dua = l+1;
                if dua>jumlahBagian(k),
                    dua=dua-jumlahBagian(k);
                end
                % cari letak persinggungannya berdasarkan elemen x
                if V2(k,satu,1)==x,
                    VJmlLintasan(bagianLintasan)=VJmlLintasan(bagianLintasan)+1;
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),1) = V2(k,satu,1);  %
elemen x
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),2) = V2(k,satu,2);  %
elemen y
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),3) = V2(k,satu,3);  %
elemen z
                elseif V2(k,dua,1)==x,
                    VJmlLintasan(bagianLintasan)=VJmlLintasan(bagianLintasan)+1;
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),1) = V2(k,dua,1);  %
elemen x
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),2) = V2(k,dua,2);  %
elemen y
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),3) = V2(k,dua,3);  %
elemen z
                elseif (V2(k,satu,1)<x&&x<V2(k,dua,1)) || (V2(k,satu,1)>x&&x>V2(k,dua,1)),
                    VJmlLintasan(bagianLintasan)=VJmlLintasan(bagianLintasan)+1;
                    vertex1 = [V2(k,satu,1) V2(k,satu,2) V2(k,satu,3)];
                    vertex2 = [V2(k,dua,1) V2(k,dua,2) V2(k,dua,3)];
                    vert = prosesCariTitikX(vertex1,vertex2,x); %5.fungsi:prosesCariTitikX
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),1) = vert(1);   % elemen x
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),2) = vert(2);   % elemen y
                    V_Lintasan(bagianLintasan,VJmlLintasan(bagianLintasan),3) = vert(3);   % elemen z
                end
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73

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        end
      end
    end
end

% urutkan vertex-vertex berdasarkan elemen y
for i=1:bagianLintasan,
   if VJmlLintasan(i)==0,
      continue;
   end

   elemeny=0;
   % ambil elemen y masing-masing titik
   for j=1:VJmlLintasan(i),
      elemeny(j) = V_Lintasan(i,j,2);
   end
   % urutkan
   elemeny = insertionsort(elemeny,1,VJmlLintasan(i),1); %6.fungsi:insertionsort
   % kembalikan
   for j=1:VJmlLintasan(i),
      V_Lintasan(i,j,2) = elemeny(j);
   end
end


% gambarkan bagian RP
outdata=get(formku.outputfile,'String');
fid = fopen(outdata,'w+');
catatPersambungan = 0;  % untuk membantu membuat lintasan laser
bagianSaatIni=1;
currentZ = 1;
pindahAwal = -1;
% catat bagian untuk layer pertama
% LOO = Pergerakan laser menuju layer ke...dengan kondisi laser off.
% G00 = Pergerakan laser menuju koordinat yang dituju dengan laser off.
% G01 = Pergerakan laser menuju koordinat yang dituju dengan laser on.
layer = 1;
fprintf(fid,'L00 %d\r\n',layer); % catat layer ke 1

for i=1:bagianLintasan,
   X1=0; Y1=0; Z1=0;
   if VJmlLintasan(i)==0,  % penyebab error adalah jumlah lintasan = 0
      continue;
   end
   % untuk memastikan bahwa awal laser memulai bekerja pada satu layer
   % adalah sama (kiri bawah semua atau kiri atas semua)
   if currentZ~=V_Lintasan(i,1,3),
      % jika dia berada pada layer baru, pindahkan pahat ke posisi
      % tertentu
      currentZ = V_Lintasan(i,1,3);
      pindahAwal=-1;
   else
      pindahAwal = -pindahAwal;
   end
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74

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if pindahAwal==1,
   mulai = VJmlLintasan(i);
   loncat = -2;
   akhir = 2;
   tambah = -1;
else
   mulai = 1;  % titik awal
   loncat = 2; % loncat 2 titik
   akhir = VJmlLintasan(i)-1;  % titik akhir
   tambah = 1; % pertambahan index tiap perhitungan
end
if i>1,
   % gambar titik perhubungan
   vertexIni = [V_Lintasan(i,mulai,1) V_Lintasan(i,mulai,2) V_Lintasan(i,mulai,3)];
   % titik yang discontinue tidak digambar
   %if hubZ(2)==hubZ(1),

   if isAnggotaBagian(vertexIni,V2,bagianSaatIni,jumlahBagian(bagianSaatIni))==1,
%7.fungsi:isAnggotaBagian
      hubX(2)= vertexIni(1);
      hubY(2)= vertexIni(2);
      hubZ(2)= vertexIni(3);
      plot3(hubX,hubY,hubZ,'b-','LineWidth',2);
      hold on;

      fprintf(fid,'G01 %f:%f:%f\r\n',hubX(2),hubY(2),hubZ(2));
      catatPersambungan=1;
   else
      % cari bagian saat ini
      bagianSaatIni=cariAnggotaBagian(vertexIni,V2,1,counterBagian,jumlahBagian);
%8.fungsi:cariAnggotaBagian
      %disp('berubah');
      %disp(bagianSaatIni);
      catatPersambungan=0;
      % jika bagian saat ini berbeda layer, lakukan pencatatan
      % pengangkatan
      if abs(vertexIni(3)-V_Lintasan(i-1,1,3))>0.0001,
         layer = layer+1;
         fprintf(fid,'LOO %d\r\n',layer); % catat layer ke n
      end
   end
end
for j=mulai:loncat:akhir,
   % titik pertama
   X1(1) = V_Lintasan(i,j,1);
   Y1(1) = V_Lintasan(i,j,2);
   Z1(1) = V_Lintasan(i,j,3);
   if catatPersambungan==0,
      fprintf(fid,'G00 %f:%f:%f\r\n',X1(1),Y1(1),Z1(1));
   end
   % titik kedua
   X1(2) = V_Lintasan(i,j+tambah,1);
   Y1(2) = V_Lintasan(i,j+tambah,2);
   Z1(2) = V_Lintasan(i,j+tambah,3);
   fprintf(fid,'G01 %f:%f:%f\r\n',X1(2),Y1(2),Z1(2));
```

75

```
    % gambarkan
    plot3(X1,Y1,Z1,'b-','LineWidth',2);
    hold on;
    catatPersambungan=0;
  end
  hubX=0;
  hubY=0;
  hubZ=0;
  if i<bagianLintasan,
     hubX(1)=X1(2);
     hubY(1)=Y1(2);
     hubZ(1)=Z1(2);
  end
end
fclose(fid);
% lakukan penggambaran
axis([xMinMax(1) xMinMax(2) yMinMax(1) yMinMax(2) zMinMax(1) zMinMax(2)]);
%rotate3d on;

return;
```
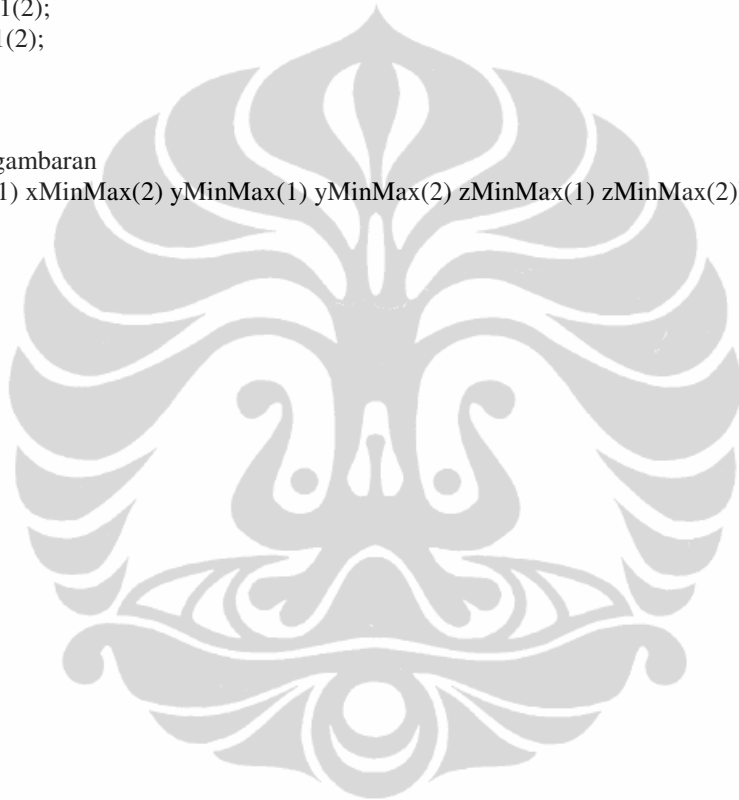
LAMPIRAN 2a
FILE OUTPUT MODEL 1

L00 1
G00 0.750000:0.000000:1.250000
G01 0.750000:40.000000:1.250000
G01 2.250000:40.000000:1.250000
G01 2.250000:0.000000:1.250000
G01 3.750000:0.000000:1.250000
G01 3.750000:40.000000:1.250000
G01 5.250000:40.000000:1.250000
G01 5.250000:0.000000:1.250000
G01 6.750000:0.000000:1.250000
G01 6.750000:40.000000:1.250000
G01 8.250000:40.000000:1.250000
G01 8.250000:0.000000:1.250000
G01 9.750000:0.000000:1.250000
G01 9.750000:40.000000:1.250000
G01 11.250000:40.000000:1.250000
G01 11.250000:0.000000:1.250000
G01 12.750000:0.000000:1.250000
G01 12.750000:40.000000:1.250000
G01 14.250000:40.000000:1.250000
G01 14.250000:0.000000:1.250000
G01 15.750000:0.000000:1.250000
G01 15.750000:40.000000:1.250000
G01 17.250000:40.000000:1.250000
G01 17.250000:0.000000:1.250000
G01 18.750000:0.000000:1.250000
G01 18.750000:40.000000:1.250000
G01 20.250000:40.000000:1.250000
G01 20.250000:0.000000:1.250000
G01 21.750000:0.000000:1.250000
G01 21.750000:40.000000:1.250000
G01 23.250000:40.000000:1.250000
G01 23.250000:0.000000:1.250000
G01 24.750000:0.000000:1.250000
G01 24.750000:40.000000:1.250000
L00 2
G00 0.750000:0.000000:3.750000
G01 0.750000:40.000000:3.750000
G01 2.250000:40.000000:3.750000
G01 2.250000:0.000000:3.750000
G01 3.750000:0.000000:3.750000
G01 3.750000:40.000000:3.750000
G01 5.250000:40.000000:3.750000
G01 5.250000:0.000000:3.750000
G01 6.750000:0.000000:3.750000
G01 6.750000:40.000000:3.750000
G01 8.250000:40.000000:3.750000
G01 8.250000:0.000000:3.750000

G01 9.750000:0.000000:3.750000
G01 9.750000:40.000000:3.750000
G01 11.250000:40.000000:3.750000
G01 11.250000:0.000000:3.750000
G01 12.750000:0.000000:3.750000
G01 12.750000:40.000000:3.750000
G01 14.250000:40.000000:3.750000
G01 14.250000:0.000000:3.750000
G01 15.750000:0.000000:3.750000
G01 15.750000:40.000000:3.750000
G01 17.250000:40.000000:3.750000
G01 17.250000:0.000000:3.750000
G01 18.750000:0.000000:3.750000
G01 18.750000:40.000000:3.750000
G01 20.250000:40.000000:3.750000
G01 20.250000:0.000000:3.750000
G01 21.750000:0.000000:3.750000
G01 21.750000:40.000000:3.750000
G01 23.250000:40.000000:3.750000
G01 23.250000:0.000000:3.750000
G01 24.750000:0.000000:3.750000
G01 24.750000:40.000000:3.750000
L00 3
G00 0.750000:0.000000:6.250000
G01 0.750000:40.000000:6.250000
G01 2.250000:40.000000:6.250000
G01 2.250000:0.000000:6.250000
G01 3.750000:0.000000:6.250000
G01 3.750000:40.000000:6.250000
G01 5.250000:40.000000:6.250000
G01 5.250000:0.000000:6.250000
G01 6.750000:0.000000:6.250000
G01 6.750000:40.000000:6.250000
G01 8.250000:40.000000:6.250000
G01 8.250000:0.000000:6.250000
G01 9.750000:0.000000:6.250000
G01 9.750000:40.000000:6.250000
G01 11.250000:40.000000:6.250000
G01 11.250000:0.000000:6.250000
G01 12.750000:0.000000:6.250000
G01 12.750000:40.000000:6.250000
G01 14.250000:40.000000:6.250000
G01 14.250000:0.000000:6.250000
G01 15.750000:0.000000:6.250000
G01 15.750000:40.000000:6.250000
G01 17.250000:40.000000:6.250000
G01 17.250000:0.000000:6.250000
G01 18.750000:0.000000:6.250000

G01 18.750000:40.000000:6.250000
G01 20.250000:40.000000:6.250000
G01 20.250000:0.000000:6.250000
G01 21.750000:0.000000:6.250000
G01 21.750000:40.000000:6.250000
G01 23.250000:40.000000:6.250000
G01 23.250000:0.000000:6.250000
G01 24.750000:0.000000:6.250000
G01 24.750000:40.000000:6.250000
L00 4
G00 0.750000:0.000000:8.750000
G01 0.750000:40.000000:8.750000
G01 2.250000:40.000000:8.750000
G01 2.250000:0.000000:8.750000
G01 3.750000:0.000000:8.750000
G01 3.750000:40.000000:8.750000
G01 5.250000:40.000000:8.750000
G01 5.250000:0.000000:8.750000
G01 6.750000:0.000000:8.750000
G01 6.750000:40.000000:8.750000
G01 8.250000:40.000000:8.750000
G01 8.250000:0.000000:8.750000
G01 9.750000:0.000000:8.750000
G01 9.750000:40.000000:8.750000
G01 11.250000:40.000000:8.750000
G01 11.250000:0.000000:8.750000
G01 12.750000:0.000000:8.750000
G01 12.750000:40.000000:8.750000
G01 14.250000:40.000000:8.750000
G01 14.250000:0.000000:8.750000
G01 15.750000:0.000000:8.750000
G01 15.750000:40.000000:8.750000
G01 17.250000:40.000000:8.750000
G01 17.250000:0.000000:8.750000
G01 18.750000:0.000000:8.750000
G01 18.750000:40.000000:8.750000
G01 20.250000:40.000000:8.750000
G01 20.250000:0.000000:8.750000
G01 21.750000:0.000000:8.750000
G01 21.750000:40.000000:8.750000
G01 23.250000:40.000000:8.750000
G01 23.250000:0.000000:8.750000
G01 24.750000:0.000000:8.750000
G01 24.750000:40.000000:8.750000
L00 5
G00 0.750000:0.000000:11.250000
G01 0.750000:40.000000:11.250000
G01 2.250000:40.000000:11.250000

G01 2.250000:0.000000:11.250000	G01 11.250000:40.000000:13.750000	G01 18.750000:40.000000:16.250000
G01 3.750000:0.000000:11.250000	G01 11.250000:0.000000:13.750000	G01 20.250000:40.000000:16.250000
G01 3.750000:40.000000:11.250000	G01 12.750000:0.000000:13.750000	G01 20.250000:0.000000:16.250000
G01 5.250000:40.000000:11.250000	G01 12.750000:40.000000:13.750000	G01 21.750000:0.000000:16.250000
G01 5.250000:0.000000:11.250000	G01 14.250000:40.000000:13.750000	G01 21.750000:40.000000:16.250000
G01 6.750000:0.000000:11.250000	G01 14.250000:0.000000:13.750000	G01 23.250000:40.000000:16.250000
G01 6.750000:40.000000:11.250000	G01 15.750000:0.000000:13.750000	G01 23.250000:0.000000:16.250000
G01 8.250000:40.000000:11.250000	G01 15.750000:40.000000:13.750000	G01 24.750000:0.000000:16.250000
G01 8.250000:0.000000:11.250000	G01 17.250000:40.000000:13.750000	G01 24.750000:40.000000:16.250000
G01 9.750000:0.000000:11.250000	G01 17.250000:0.000000:13.750000	LOO 8
G01 9.750000:40.000000:11.250000	G01 18.750000:0.000000:13.750000	G00 0.750000:0.000000:18.750000
G01 11.250000:40.000000:11.250000	G01 18.750000:40.000000:13.750000	G01 0.750000:40.000000:18.750000
G01 11.250000:0.000000:11.250000	G01 20.250000:40.000000:13.750000	G01 2.250000:40.000000:18.750000
G01 12.750000:0.000000:11.250000	G01 20.250000:0.000000:13.750000	G01 2.250000:0.000000:18.750000
G01 12.750000:40.000000:11.250000	G01 21.750000:0.000000:13.750000	G01 3.750000:0.000000:18.750000
G01 14.250000:40.000000:11.250000	G01 21.750000:40.000000:13.750000	G01 3.750000:40.000000:18.750000
G01 14.250000:0.000000:11.250000	G01 23.250000:40.000000:13.750000	G01 5.250000:40.000000:18.750000
G01 15.750000:0.000000:11.250000	G01 23.250000:0.000000:13.750000	G01 5.250000:0.000000:18.750000
G01 15.750000:40.000000:11.250000	G01 24.750000:0.000000:13.750000	G01 6.750000:0.000000:18.750000
G01 17.250000:40.000000:11.250000	G01 24.750000:40.000000:13.750000	G01 6.750000:40.000000:18.750000
G01 17.250000:0.000000:11.250000	LOO 7	G01 8.250000:40.000000:18.750000
G01 18.750000:0.000000:11.250000	G00 0.750000:0.000000:16.250000	G01 8.250000:0.000000:18.750000
G01 18.750000:40.000000:11.250000	G01 0.750000:40.000000:16.250000	G01 9.750000:0.000000:18.750000
G01 20.250000:40.000000:11.250000	G01 2.250000:40.000000:16.250000	G01 9.750000:40.000000:18.750000
G01 20.250000:0.000000:11.250000	G01 2.250000:0.000000:16.250000	G01 11.250000:40.000000:18.750000
G01 21.750000:0.000000:11.250000	G01 3.750000:0.000000:16.250000	G01 11.250000:0.000000:18.750000
G01 21.750000:40.000000:11.250000	G01 3.750000:40.000000:16.250000	G01 12.750000:0.000000:18.750000
G01 23.250000:40.000000:11.250000	G01 5.250000:40.000000:16.250000	G01 12.750000:40.000000:18.750000
G01 23.250000:0.000000:11.250000	G01 5.250000:0.000000:16.250000	G01 14.250000:40.000000:18.750000
G01 24.750000:0.000000:11.250000	G01 6.750000:0.000000:16.250000	G01 14.250000:0.000000:18.750000
G01 24.750000:40.000000:11.250000	G01 6.750000:40.000000:16.250000	G01 15.750000:0.000000:18.750000
LOO 6	G01 8.250000:40.000000:16.250000	G01 15.750000:40.000000:18.750000
G00 0.750000:0.000000:13.750000	G01 8.250000:0.000000:16.250000	G01 17.250000:40.000000:18.750000
G01 0.750000:40.000000:13.750000	G01 9.750000:0.000000:16.250000	G01 17.250000:0.000000:18.750000
G01 2.250000:40.000000:13.750000	G01 9.750000:40.000000:16.250000	G01 18.750000:0.000000:18.750000
G01 2.250000:0.000000:13.750000	G01 11.250000:40.000000:16.250000	G01 18.750000:40.000000:18.750000
G01 3.750000:0.000000:13.750000	G01 11.250000:0.000000:16.250000	G01 20.250000:40.000000:18.750000
G01 3.750000:40.000000:13.750000	G01 12.750000:0.000000:16.250000	G01 20.250000:0.000000:18.750000
G01 5.250000:40.000000:13.750000	G01 12.750000:40.000000:16.250000	G01 21.750000:0.000000:18.750000
G01 5.250000:0.000000:13.750000	G01 14.250000:40.000000:16.250000	G01 21.750000:40.000000:18.750000
G01 6.750000:0.000000:13.750000	G01 14.250000:0.000000:16.250000	G01 23.250000:40.000000:18.750000
G01 6.750000:40.000000:13.750000	G01 15.750000:0.000000:16.250000	G01 23.250000:0.000000:18.750000
G01 8.250000:40.000000:13.750000	G01 15.750000:40.000000:16.250000	G01 24.750000:0.000000:18.750000
G01 8.250000:0.000000:13.750000	G01 17.250000:40.000000:16.250000	G01 24.750000:40.000000:18.750000
G01 9.750000:0.000000:13.750000	G01 17.250000:0.000000:16.250000	
G01 9.750000:40.000000:13.750000	G01 18.750000:0.000000:16.250000	

LAMPIRAN 2b
FILE OUTPUT MODEL 2

L00 1
G00 1.250000:38.895172:0.750000
G01 1.250000:61.104828:0.750000
G01 3.750000:68.793371:0.750000
G01 3.750000:31.206629:0.750000
G01 6.250000:25.956459:0.750000
G01 6.250000:74.043541:0.750000
G01 8.750000:78.132472:0.750000
G01 8.750000:21.867528:0.750000
G01 11.250000:18.443289:0.750000
G01 11.250000:81.556711:0.750000
G01 13.750000:84.354213:0.750000
G01 13.750000:15.645787:0.750000
G01 16.250000:13.210042:0.750000
G01 16.250000:86.789958:0.750000
G01 18.750000:89.024094:0.750000
G01 18.750000:10.975906:0.750000
G01 21.250000:9.188159:0.750000
G01 21.250000:90.811841:0.750000
G01 23.750000:92.530533:0.750000
G01 23.750000:7.469467:0.750000
G01 26.250000:6.087765:0.750000
G01 26.250000:93.912235:0.750000
G01 28.750000:95.232431:0.750000
G01 28.750000:57.376153:0.750000
G00 28.750000:42.623847:0.750000
G01 28.750000:4.767569:0.750000
G01 31.250000:3.732035:0.750000
G01 31.250000:37.702163:0.750000
G00 31.250000:62.297837:0.750000
G01 31.250000:96.267965:0.750000
G01 33.750000:97.270210:0.750000
G01 33.750000:65.455369:0.750000
G00 33.750000:34.544631:0.750000
G01 33.750000:2.729790:0.750000
G01 36.250000:2.009553:0.750000
G01 36.250000:32.287406:0.750000
G00 36.250000:67.712594:0.750000
G01 36.250000:97.990447:0.750000
G01 38.750000:98.710684:0.750000
G01 38.750000:69.407904:0.750000
G00 38.750000:30.592096:0.750000
G01 38.750000:1.289316:0.750000
G01 41.250000:0.849898:0.750000
G01 41.250000:29.296180:0.750000
G00 41.250000:70.703820:0.750000
G01 41.250000:99.150102:0.750000
G01 43.750000:99.574869:0.750000

G01 43.750000:71.562071:0.750000
G00 43.750000:28.437929:0.750000
G01 43.750000:0.425131:0.750000
G01 46.250000:0.210596:0.750000
G01 46.250000:27.892563:0.750000
G00 46.250000:72.107437:0.750000
G01 46.250000:99.789404:0.750000
G01 48.750000:99.929801:0.750000
G01 48.750000:72.423151:0.750000
G00 48.750000:27.576849:0.750000
G01 48.750000:0.070199:0.750000
G01 51.250000:0.070199:0.750000
G01 51.250000:27.576849:0.750000
G00 51.250000:72.423151:0.750000
G01 51.250000:99.929801:0.750000
G01 53.750000:99.789404:0.750000
G01 53.750000:72.107437:0.750000
G00 53.750000:27.892563:0.750000
G01 53.750000:0.210596:0.750000
G01 56.250000:0.425131:0.750000
G01 56.250000:28.437929:0.750000
G00 56.250000:71.562071:0.750000
G01 56.250000:99.574869:0.750000
G01 58.750000:99.150102:0.750000
G01 58.750000:70.703820:0.750000
G00 58.750000:29.296180:0.750000
G01 58.750000:0.849898:0.750000
G01 61.250000:1.289316:0.750000
G01 61.250000:30.592096:0.750000
G00 61.250000:69.407904:0.750000
G01 61.250000:98.710684:0.750000
G01 63.750000:97.990447:0.750000
G01 63.750000:67.712594:0.750000
G00 63.750000:32.287406:0.750000
G01 63.750000:2.009553:0.750000
G01 66.250000:2.729790:0.750000
G01 66.250000:34.544631:0.750000
G00 66.250000:65.455369:0.750000
G01 66.250000:97.270210:0.750000
G01 68.750000:96.267965:0.750000
G01 68.750000:62.297837:0.750000
G00 68.750000:37.702163:0.750000
G01 68.750000:3.732035:0.750000
G01 71.250000:4.767569:0.750000
G01 71.250000:42.623847:0.750000
G00 71.250000:57.376153:0.750000
G01 71.250000:95.232431:0.750000
G01 73.750000:93.912235:0.750000

G01 73.750000:6.087765:0.750000
G01 76.250000:7.469467:0.750000
G01 76.250000:92.530533:0.750000
G01 78.750000:90.811841:0.750000
G01 78.750000:9.188159:0.750000
G01 81.250000:10.975906:0.750000
G01 81.250000:89.024094:0.750000
G01 83.750000:86.789958:0.750000
G01 83.750000:13.210042:0.750000
G01 86.250000:15.645787:0.750000
G01 86.250000:84.354213:0.750000
G01 88.750000:81.556711:0.750000
G01 88.750000:18.443289:0.750000
G01 91.250000:21.867528:0.750000
G01 91.250000:78.132472:0.750000
G01 93.750000:74.043541:0.750000
G01 93.750000:25.956459:0.750000
G01 96.250000:31.206629:0.750000
G01 96.250000:68.793371:0.750000
G01 98.750000:61.104828:0.750000
G01 98.750000:38.895172:0.750000
LOO 2
G00 1.250000:38.895172:2.250000
G01 1.250000:61.104828:2.250000
G01 3.750000:68.793371:2.250000
G01 3.750000:31.206629:2.250000
G01 6.250000:25.956459:2.250000
G01 6.250000:74.043541:2.250000
G01 8.750000:78.132472:2.250000
G01 8.750000:21.867528:2.250000
G01 11.250000:18.443289:2.250000
G01 11.250000:81.556711:2.250000
G01 13.750000:84.354213:2.250000
G01 13.750000:15.645787:2.250000
G01 16.250000:13.210042:2.250000
G01 16.250000:86.789958:2.250000
G01 18.750000:89.024094:2.250000
G01 18.750000:10.975906:2.250000
G01 21.250000:9.188159:2.250000
G01 21.250000:90.811841:2.250000
G01 23.750000:92.530533:2.250000
G01 23.750000:7.469467:2.250000
G01 26.250000:6.087765:2.250000
G01 26.250000:93.912235:2.250000
G01 28.750000:95.232431:2.250000
G01 28.750000:57.376153:2.250000
G00 28.750000:42.623847:2.250000
G01 28.750000:4.767569:2.250000

G01 31.250000:3.732035:2.250000	G00 63.750000:32.287406:2.250000	G01 23.750000:92.530533:3.750000
G01 31.250000:37.702163:2.250000	G01 63.750000:2.009553:2.250000	G01 23.750000:7.469467:3.750000
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G01 18.750000:10.975906:6.750000	G01 46.250000:99.789404:6.750000	G01 71.250000:42.623847:6.750000
G01 21.250000:9.188159:6.750000	G01 48.750000:99.929801:6.750000	G00 71.250000:57.376153:6.750000
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G00 31.250000:62.297837:6.750000	G01 56.250000:0.425131:6.750000	G01 86.250000:15.645787:6.750000
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G00 36.250000:67.712594:6.750000	G01 61.250000:1.289316:6.750000	G01 96.250000:31.206629:6.750000
G01 36.250000:97.990447:6.750000	G01 61.250000:30.592096:6.750000	G01 96.250000:68.793371:6.750000
G01 38.750000:98.710684:6.750000	G00 61.250000:69.407904:6.750000	G01 98.750000:61.104828:6.750000
G01 38.750000:69.407904:6.750000	G01 61.250000:98.710684:6.750000	G01 98.750000:38.895172:6.750000
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LAMPIRAN 2c
FILE OUTPUT MODEL 3

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G01 67.000000:15.454813:18.750000	G01 59.000000:15.454813:20.250000	G01 45.000000:23.454813:21.750000
G01 67.000000:23.454813:18.750000	G01 61.000000:15.454813:20.250000	G01 47.000000:23.454813:21.750000
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G01 7.000000:8.000000:20.250000	LOO 23	G01 55.000000:23.454813:21.750000
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LOO 22	G01 1.000000:8.000000:21.750000	G01 57.000000:15.454813:21.750000
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G01 27.000000:0.715000:20.250000	G01 13.000000:8.000000:21.750000	LOO 24
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G01 61.000000:15.454813:26.250000	G01 25.000000:12.249374:27.750000	G01 81.000000:15.454813:27.750000

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G01 91.000000:23.454813:27.750000	G01 37.000000:23.347733:29.250000	G01 71.000000:23.454813:29.250000
G01 91.000000:15.454813:27.750000	G01 37.000000:15.326091:29.250000	G01 73.000000:23.454813:29.250000
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LOO 28	G01 41.000000:23.454813:29.250000	G01 75.000000:23.454813:29.250000
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G01 7.000000:8.000000:29.250000	G01 43.000000:15.454813:29.250000	G01 77.000000:15.454813:29.250000
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G01 23.000000:8.000000:29.250000	G01 59.000000:15.454813:29.250000	G01 93.000000:15.454813:29.250000
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LAMPIRAN 2d

FILE OUTPUT MODEL 4

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	LOO 3	G01 27.500000:28.999999:3.750000

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LOO 5	G01 27.500000:28.999999:6.750000	G01 54.500000:28.999999:6.750000
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96

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LOO 23
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G01 14.500000:24.637135:29.250000	LOO 30	G01 51.500000:4.637135:30.750000
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G01 47.500000:24.637135:29.250000	G01 17.500000:4.637135:30.750000	LOO 33
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LAMPIRAN 2e
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106

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LAMPIRAN 2f
FILE OUTPUT MODEL 6

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112

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114